

54255 DeRev.

Work Order ID 53984

November 25, 2009 2:38:04 PM



Page 1

Item ID: D206-781-033
 Revision ID: C
 Item Name: Floor Protector (Baggage Compartment)
 Start Date: 25/11/2009 Start Qty: 4.00
 Required Date: 03/12/2009 Req'd Qty: 4.00
 Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan: Rev Date: 09/11/25 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

11N-D206-781

Rev. C

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-033
CHG 001

0.00

8 02/12/04

JF BG 09/11/25

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/11/30 44 SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

27 8 02/12/04

44

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 53984

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Item ID: D206-781-033

Accept



Setup Start



Revision ID: C

Stop



Item Name: Floor Protector (Baggage Compartment)

Start Date: 25/11/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 03/12/2009 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo Identify and pack for shipping as per PPP D206-781-033 Location: _____ PPP rev: _____ <i>P N/A</i>	0.00							
140 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

09/12/07 *(4)**09/12/07**MF*
09-12-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 53984

Parent Item: D206-781-033RevC

Parent Item Name: Floor Protector (Baggage Compartment)

Start Date: 25/11/2009

Required Date: 03/12/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3878-1RevA Cargo Floor Protector		Manufactured	No			110	Each	0.0000	4.0000			
D3918-1RevA Placard		Manufactured	No			110	Each	19.0000	4.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

st138

19

53448

19

110

Each

54.0000

72.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

54

108936

6

111020

18

112828

30

B53983 9/11/30 40 SP

9/11/30 SP

4x SP

9/11/30 SP 40

M113359

41x 9/12/14 SP

30x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

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DART AEROSPACE LTD.

IIN-D407-781

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5.2 BELL 206 L/L1

D206-781-011 Floor Protector Kit (PILOT AND CO-PILOT)

Qty -011	Part Number	Description
X	D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1	D3874-1	FLOOR PROTECTOR, CO-PILOT
1	D3874-2	FLOOR PROTECTOR, PILOT
2	D3800-1-100-300	LOOP STRIP
2	D3800-3-100-300	HOOK STRIP
2	AN4-13A	BOLT
2	AN960JD416	WASHER
2	NAS43DD4-20	SPACER
1	NAS43DD4-64	SPACER

D206-781-023 FLOOR PROTECTOR KIT (PASSENGER CABIN)

53984

Qty -023	Part Number	Description
X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
1	D3898-1	FLOOR PROTECTOR, PASSENGER
2	D3934-041	CLIP ASSEMBLY
2	D3800-1-100-500	LOOP STRIP
2	D3800-3-100-500	HOOK STRIP
4	AN525-10R6	SCREW

D206-781-033/-043 BAGGAGE COMPARTMENT PROTECTOR KITS

Qty -033	Qty -043	Part Number	Description
X		D206-781-033	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
	X	D206-781-043	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
1	1	D3878-1	BAGGAGE PROTECTOR, FLOOR
1	1	D3879-3	BAGGAGE PROTECTOR, WALL
2	2	D3800-1-100-300	LOOP STRIP
2	2	D3800-3-100-300	HOOK STRIP
1	1	D3918-1	PLACARD
2	2	D3930-1	CLIP
2	2	D3931-1	ANGLE
4	4	MS35207-262	SCREW
8	8	AN960C10L	WASHER
8	8	MS21042L3	NUT
18	8	MS24694S50	SCREW

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Revision: C
Date: 09.05.27